

Garant
Shrink-fit chuck, SK 40 A = 200, Clamping range \varnothing D1: 12mm

Order data

Order number	302278 12
GTIN	4045197294265
Item class	31A

Description
Version:

- **High-temperature steel.**
- **Size 3 -5 for carbide, from size 6 for HSS and carbide.**
- **All shanks hard turned (for smooth running!).**
- **With RFID / Balluffchip bore.**

Application:

For clamping tools with parallel shank to h6 tolerance.
Suitable for inductive, contact, and hot-air shrink units.

Optional extras:

Pull studs (PS) No. 308600 – 308800. PS wrenches No. 308820 – 308835, Shrink-fit chuck extensions No. 302410 – 302419. Shrink-fit units, accessories No. 354210 – 354450, balancing screws set No. 309906 size 180.

Technical description

Clamping \varnothing D ₁	12 mm
\varnothing D ₂	24 mm
Overhang dimension A	200 mm
External \varnothing D	32 mm
Adapter	SK 40 A = 200
Arbor standard	ISO 7388-1
Shape	ADB

Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	≤ 3 μm
Machining strategy	HSC
Machining strategy	HPC
Type of product	Shrink-fit chuck

Accessories

Pull studsealed suitable for steep tapers 40	308635 40
Pull studMori-Seiki, sealed, form A suitable for steep tapers 40	308630 40
Shrink-fit unit Type SU1	354210 SU1
Pull studForm B suitable for steep tapers 40	308640 40
Shrink-fit chuck extension 4.5°without length adjustment screw Ø d / Ø D1 32/12 mm	302410 32/12
Shrink-fit chuck extension 4.5°without length adjustment screw Ø d / Ø D1 25/12 mm	302416 25/12
Cooling adapter short4.5° for clamping Ø 9,1-12 mm	354235 9,1-12
Pull stud 60°sealed suitable for steep tapers 40	308785 40
Pull studsealed, form A suitable for steep tapers 40	308610 40
Pull studsealed, form B suitable for steep tapers 40	308650 40
Shrink fit chuck extension 3°, vibration-damped Ø d / Ø D1 20/12 mm	302415 20/12
Screening plate for coilSU1 for clamping Ø 6-12 mm	354240 6-12
Special pull stud with internal thread suitable for steep tapers 40	308740 40
Pull stud, 18CrNiMo7Form A suitable for steep tapers 40	308605 40
Pull stud Hurco 45° with fitsealed suitable for steep tapers 40	308802 40
Pull stud 90°sealed suitable for steep tapers 40	308790 40
	308625 40

Pull studMori-Seiki, sealed, form A suitable for steep tapers 40

Pull studMazak, form A suitable for steep tapers 40M 308670 40M

Wrench for pull studsDIN ISO 7388-1 (formerly DIN 69872) suitable for ISO taper size 40 308820 40

Cooling unit Type CU1 354215 CU1

Pull studsealed, form B suitable for steep tapers 40 308620 40

Pull stud 45°sealed suitable for steep tapers 40 308760 40

Wrench for pull studsISO 7388 suitable for ISO taper size 40 308830 40

Pull stud 45°sealed suitable for steep tapers 40 308765 40

Hurco 45° pull stud with 4-mm bore and fitsealed suitable for steep tapers 40 308801 40

Pull stud 90°sealed suitable for steep tapers 40 308795 40

Shrink-fit chuck extension 4.5°without length adjustment screw $\varnothing d / \varnothing D1$ 25/12 mm 302410 25/12

Pull stud, 18CrNiMo7sealed, form B suitable for steep tapers 40 308615 40

Basic tool mountingfor SK for SK taper shank 40 354225 40

Pull studForm A suitable for steep tapers 40 308600 40

Pull studsealed suitable for steep tapers 40 308660 40

Cooling adapter long4.5° for clamping $\varnothing 9,1-12$ mm 354236 9,1-12

Special pull stud with no internal threadsealed suitable for steep tapers 40 308700 40

Shrink-fit chuck extension 4.5°with length adjustment screw $\varnothing d / \varnothing D1$ 25/12 mm 302412 25/12

Shrink-fit chuck extension 4.5°without length adjustment screw $\varnothing d / \varnothing D1$ 32/12 mm 302416 32/12

Shrink-fit chuck extension 4.5°with length adjustment screw $\varnothing d / \varnothing D1$ 32/12 mm 302412 32/12

Screening plate for coilSU1 for clamping $\varnothing 12-20$ mm 354240 12-20